



Holes		
Balloon	Hole type	Recommendation
1	Already drilled holes from factory	
2	6-48 threaded holes	Drill and tap through
3	3mm pinholes	Drill and ream about 5mm deep

Designed by Håkan Spuhr	Checked by	Approved by	Date	Date 2020-03-03
Spuhr AB			Hole pattern for SSG/STR rifle	
			Sauer STR drill pattern	Edition Sheet 1 / 1